



3<sup>rd</sup> Annual  
**Charlotte County Non-Profit Fall Extravaganza**  
 Saturday, October 28, 2017  
 10am to 5pm



## 2017 Fall Extravaganza Ad Book

Don't miss the opportunity to showcase your business to the attendees of the 2017 Fall Extravaganza. This full-color publication will be distributed to each vehicle that parks at the event. Last year we parked over 700 vehicles, and expect to surpass that number in 2017.

Name of Organization or Company: \_\_\_\_\_

Website: \_\_\_\_\_

Address: \_\_\_\_\_

City: \_\_\_\_\_ State: \_\_\_\_\_ Zip: \_\_\_\_\_

Contact person: \_\_\_\_\_

Email: \_\_\_\_\_

Phone: \_\_\_\_\_ Fax: \_\_\_\_\_

**Ad Size** (CIRCLE ONE):      Full Page (\$100)      Half Page (\$50)      Quarter Page (\$35)

**Send Completed Ad Order Form and Fees to:**

Port Charlotte United Methodist Church  
 Attn: Nancy  
 21075 Quesada Avenue  
 Port Charlotte, Florida 33952

**Artwork Submissions:**

Email your digital files (PDF preferred) to:  
**communications@pcumc.info**

Deadline for Submissions:  
 September 22, 2017

